



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-230
Job Sheet 174318



Part No: PC250-230

Job Qty: 6 ea

Part Name: Upper Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-230 REV:A IPP REV A 18.02.26 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/29/18	0.00	0.00	Start Up Machining-1		FF
100	Small Fab	6 pcs		3/30/18	0.00	0.60	Small Fab-1		DAS FF
120	QC	6 pcs		3/30/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		3/30/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	6 Ea		3/30/18	0.00	0.00	QC21		21 18/03/16

Part Op
Descriptions: 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG

21 MAR 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K716	Polyurethane Rod 1.00" DIA. 80A (Hard)	1.0980 ft (.183 ea)	90-Start up Operation	5048066

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K716	1	8	0

Part Specifications

Specifications could not be found.

Plex 3/14/18 9:11 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐							
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																								
Description Work Order Deviation				Disposition																											
DART Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K64 1K7 CANADA TEL: 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/14/18 Container No: S051419 Part: PC250-230 Job No: 174318 Serial No/Batch: S051419 Revision: A Inspector:																															
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